esi
disassembly instructions

Victory-LX
electric table base

model 2VT-LX-C36-24-
model 2VT-LX-C36-30-
model 2VT-LX-C48-24-
model 2VT-LX-C48-30-
___ = SLV, BLK or WHT

cross channels (2)
top supports (2)
feet (2)
legs with motor (2)
control unit (1)
digital keypad (1)
motor cables (2)
power cable (1)
U-brackets (4)
cord clips (10)
hole covers (20)

M6x18 (12)
socket cap
round point

M6x15 (8)
socket cap
flat tip

M6x20 (16)
round head

M3x20 (3)
round head

M5x15 (2)
round head

M3.5x16 (10)
flat head
Before disassembly, lower the table all the way, then unplug the power cord. With the assistance of a helper, turn the table upside-down and rest the table top on a soft, clean surface. The disassembly steps are listed below, keyed to the illustration. Details are shown on the following pages.

**disassembly steps**
1. Remove feet.
2. Remove cord clips.
3. Remove cables and power cord.
4. Remove control unit.
5. Remove digital keypad.
6. Remove hole covers.
7. Remove U-brackets.
8. Unscrew top supports.
9. Remove cross channels.
10. Remove top supports.

**tools required**
- Phillips screwdriver
- 5mm Allen key
**step 1: remove feet**
- Use the 5mm Allen key to loosen the M6x15 socket head screws to allow the feet to be removed.

**step 2: remove cord clips**
- Unscrew the cord clips and remove them from the cables and cords.

**step 3: remove cables and cords**
- Disconnect the cables and power cord from the control unit.
- Disconnect the motor cables from the legs.

**step 4: remove control unit**
- Unsgew the two M5x15 Phillips round head screws.

**step 5: remove digital keypad**
- Unscrew the three M3x20 Phillips round head screws.

**step 6: remove hole covers**
- Carefully pry off the covers.
step 7: remove U-brackets
• Remove the eight M6x20 Phillips round head screws that secure the U-brackets to the worksurface.

step 8: unscrew top supports
• Remove the eight M6x20 Phillips round head screws from the left and right top supports.

step 9: remove cross channels
• Use the 5mm Allen key to remove the four M6x18 socket head screws that attach the cross channels to each leg.
• After removing the cross channels, compress them if desired by loosening the set screws with the Allen key.

step 10: remove top supports
• Use the 5mm Allen key to remove the two M6x18 socket head screws that attach the top support to each leg.

This completes the disassembly. Please contact Customer Service with any questions or comments at 800.833.3746 or visit our website at esiergo.com.