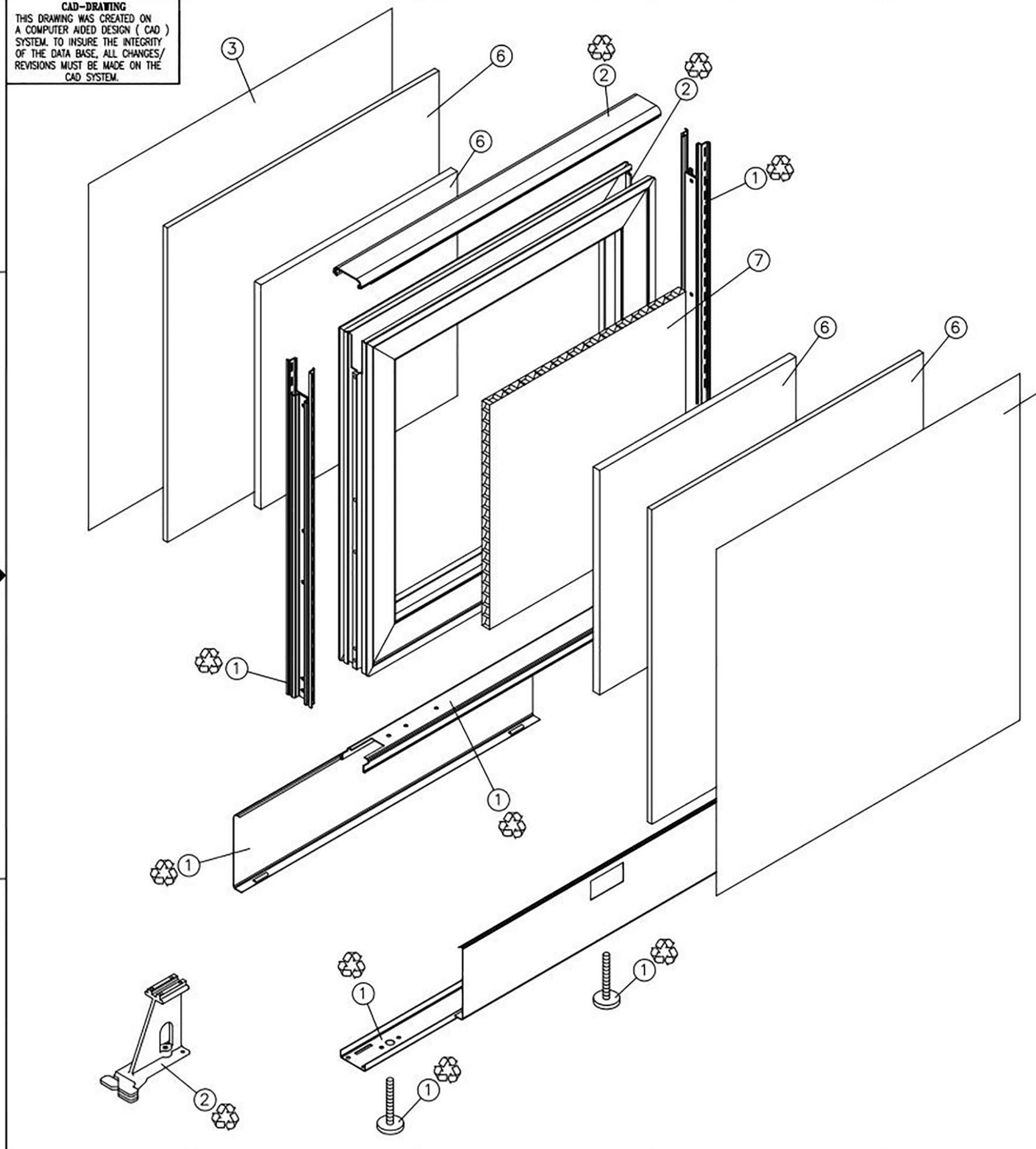


**CAD-DRAWING**  
THIS DRAWING WAS CREATED ON A COMPUTER AIDED DESIGN ( CAD ) SYSTEM. TO INSURE THE INTEGRITY OF THE DATA BASE, ALL CHANGES/ REVISIONS MUST BE MADE ON THE CAD SYSTEM.

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**PROCEDURE:**

- 1) REMOVE THE TWO RACEWAY COVERS FROM THE BOTTOM OF THE PANEL.
- 2) UNSCREW THE TWO GLIDES FROM THE BOTTOM OF THE PANEL.
- 3) DRILL OUT THE RIVETS FROM THE BOTTOM PAN.
- 4) UNCLIP AND REMOVE THE TRAC-PAC ELECTRICAL ASSEMBLY.
- 5) REMOVE SCREWS FROM CAST ALUMINUM LEGS AND SCREWS FROM THE TOP PAN.
- 6) REMOVE THE FABRIC FROM PANEL.
- 7) REMOVE WELT CORD FROM PANEL.
- 8) REMOVE THE INSULATION BLANKET.
- 9) REMOVE CENTER CORE BY APPLYING PRESSURE TO THE CENTER OF THE CORE.

**GENERAL NOTES:**

- 1) DISASSEMBLY TIME 25-30 MINUTES
- 2) THIS PROCEDURE ASSUMES BASIC FAMILIARITY WITH HAND TOOLS AND FURNITURE TERMINOLOGY: NO SPECIALIZED TRAINING IS REQUIRED.
- 3) ALL MATERIAL REMOVED AND DISASSEMBLED SHALL BE SORTED AND SEGREGATED WITH LIKE MATERIALS AND DISPOSED OF OR RECYCLED ACCORDING TO RECYCLING AVAILABILITY OR WASTE ACCEPTANCE.
- 4) FOR ITEMS TO BE RECYCLED, REFER TO CALPIA WEBSITE AT WWW.CALPIA.CA.GOV.

REVISION	DATE
A	02/16/16

**TOOLS REQUIRED:**

- FLAT SCREWDRIVER
- PHILLIPS SCREWDRIVER
- PRY BAR
- ADJUSTABLE PLIERS
- RUBBER Mallet
- UTILITY KNIFE
- PUTTY KNIFE
- PERSONAL PROTECTIVE EQUIPMENT (PPE)

**MATERIAL TYPE:**

- ① STEEL
- ② ALUMINUM
- ③ FABRIC
- ④ PLASTIC
- ⑤ GLASS
- ⑥ FIBERGLASS
- ⑦ FIBERBOARD
- ⑧ WOOD

CALPIA  
STATE OF CALIFORNIA, PRISON INDUSTRY AUTHORITY  
560 EAST NATOMA STREET, FOLSOM, CALIFORNIA, 95630

**CENTURY SYSTEMS**  
DISASSEMBLY INSTRUCTIONS AND RECYCLING CONTENT  
PANEL

D. SPIVEY	02/16/16	SIZE	SCALE	DWG. NO.
DRAWN BY:	DRAWN DATE:	D	NTS	6700-DR

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